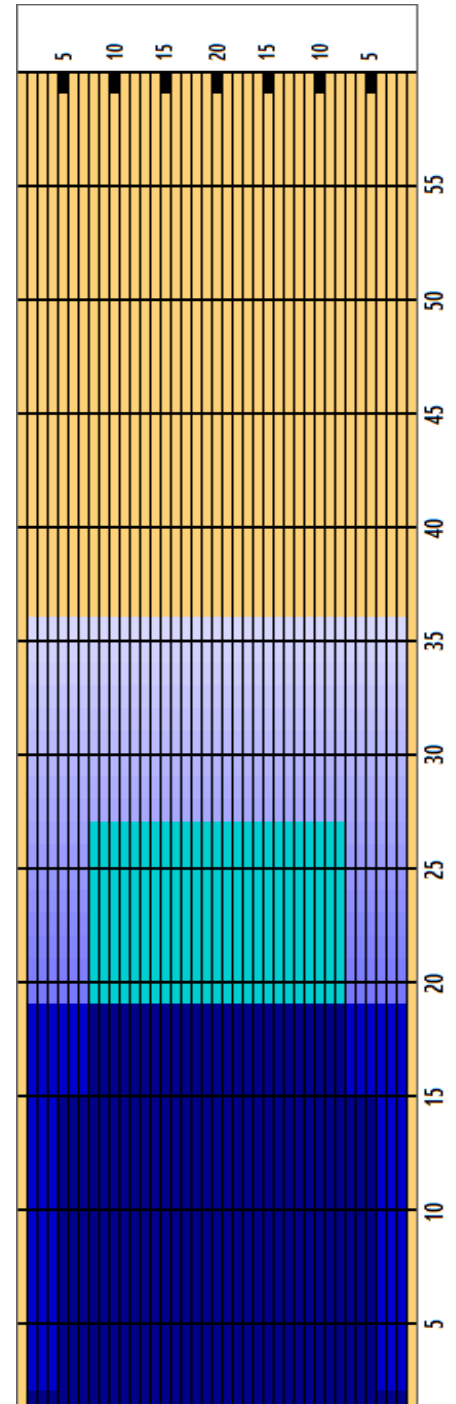


Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.7 mL	Reverse Oil Total	9.25 mL	Volume Oil Total	26.95 mL
Tank Configuration	A Only	Tank A Conditioner	Prodigy	Tank B Conditioner	Prodigy

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	5L	5R	5	18	3	A	155	2.5	15.2	12.7	7750
3	8L	8R	5	18	3	A	125	15.2	27.9	12.7	6250
4	2L	2R	0	22	3	A	0	27.9	36.0	8.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	36.0	19.0	-17.0	0
2	2L	2R	2	18	3	A	74	19.0	13.9	-5.1	3700
3	2L	2R	3	14	3	A	111	13.9	8.0	-5.9	5550
4	2L	2R	0	14	3	A	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 280 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.7	1	1	1	1	1.7

