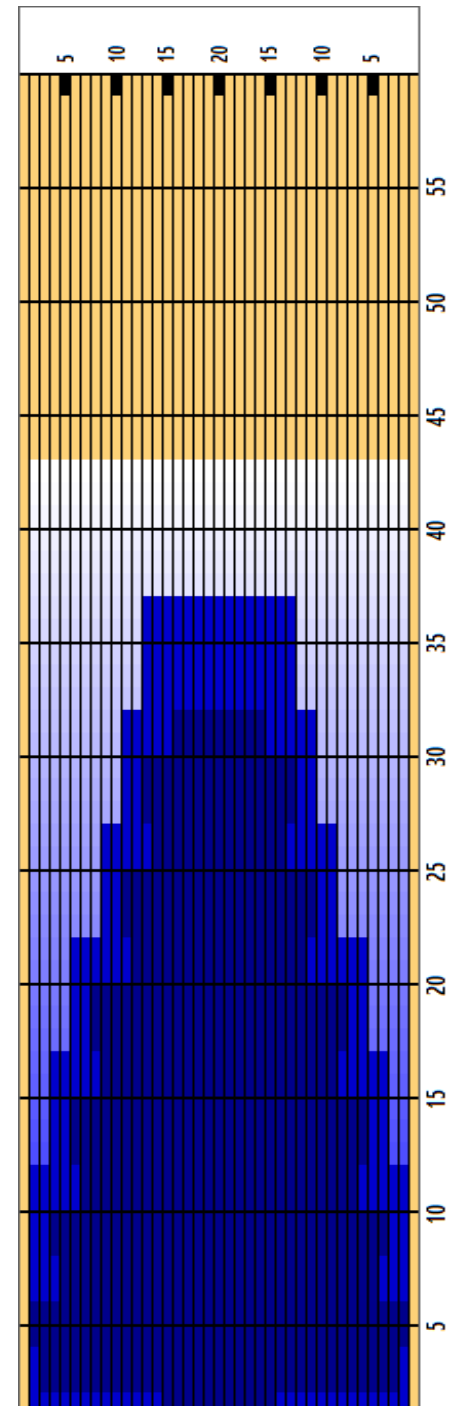


Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	45 ul
Forward Oil Total	15.075 mL	Reverse Oil Total	12.375 mL	Volume Oil Total	27.45 mL
Tank Configuration	A Only	Tank A Conditioner	Infinity	Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	15L	15R	2	18	22	0.0	2.5	2.5	990
2	3L	3R	1	14	35	2.5	4.4	1.9	1575
3	2L	2R	1	14	37	4.4	6.3	1.9	1665
4	5L	5R	1	14	31	6.3	8.2	1.9	1395
5	4L	4R	1	14	33	8.2	10.1	1.9	1485
6	7L	7R	1	18	27	10.1	12.6	2.5	1215
7	6L	6R	1	18	29	12.6	15.1	2.5	1305
8	9L	9R	1	18	23	15.1	17.6	2.5	1035
9	8L	8R	1	18	25	17.6	20.1	2.5	1125
10	12L	12R	1	18	17	20.1	22.6	2.5	765
11	11L	11R	1	18	19	22.6	25.1	2.5	855
12	14L	14R	1	18	13	25.1	27.6	2.5	585
13	13L	13R	1	18	15	27.6	30.1	2.5	675
14	16L	16R	1	18	9	30.1	32.6	2.5	405
15	2L	2R	0	22	0	32.6	43.0	10.4	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	43.0	37.0	-6.0	0
2	13L	13R	2	18	30	37.0	31.9	-5.1	1350
3	11L	11R	2	18	38	31.9	26.8	-5.1	1710
4	9L	9R	2	18	46	26.8	21.7	-5.1	2070
5	6L	6R	2	18	58	21.7	16.6	-5.1	2610
6	4L	4R	2	18	66	16.6	11.5	-5.1	2970
7	2L	2R	1	14	37	11.5	9.6	-1.9	1665
8	2L	2R	0	14	0	9.6	0.0	-9.6	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance         NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.51	1.65	1.07	1.07	1.65	3.51

