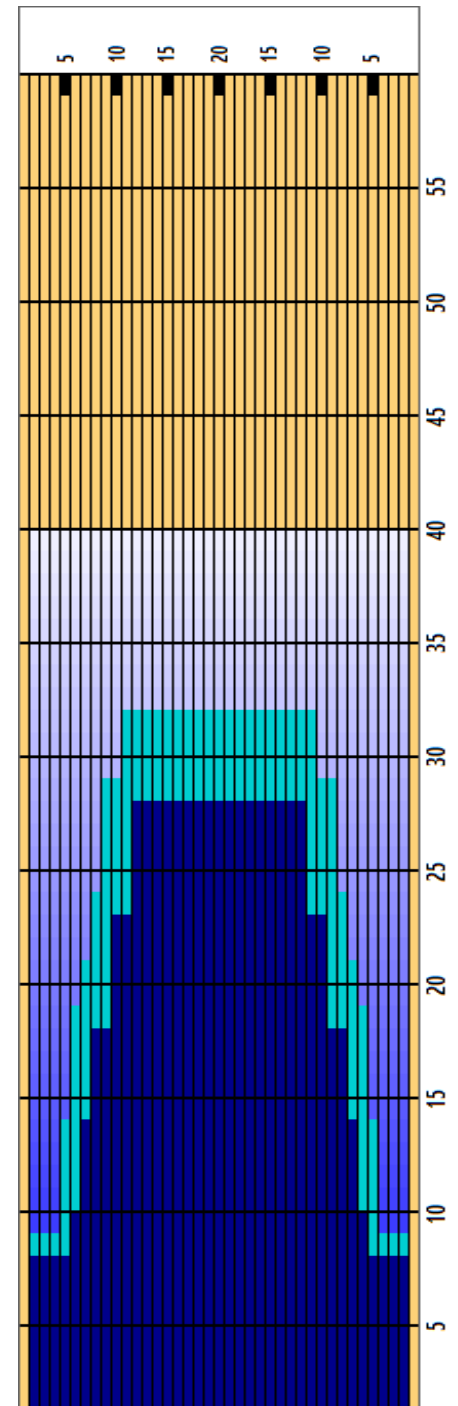


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	16.88 mL	Reverse Oil Total	9.84 mL	Volume Oil Total	26.72 mL
Tank Configuration	B Only	Tank A Conditioner	Curve	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	B	111	0.0	3.9	3.9	4440
2	2L	2R	2	18	3	B	74	3.9	9.0	5.1	2960
3	5L	5R	2	18	3	B	62	9.0	14.1	5.1	2480
4	6L	6R	2	18	3	B	58	14.1	19.2	5.1	2320
5	7L	7R	1	18	3	B	27	19.2	21.7	2.5	1080
6	8L	8R	1	18	3	B	25	21.7	24.2	2.5	1000
7	9L	9R	2	18	3	B	46	24.2	29.3	5.1	1840
8	11L	11R	1	22	3	B	19	29.3	32.4	3.1	760
9	2L	2R	0	22	3	B	0	32.4	40.0	7.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	28.0	-12.0	0
2	12L	12R	2	18	3	B	34	28.0	22.9	-5.1	1360
3	10L	10R	2	18	3	B	42	22.9	17.8	-5.1	1680
4	8L	8R	2	14	3	B	50	17.8	13.9	-3.9	2000
5	7L	7R	2	14	3	B	54	13.9	10.0	-3.9	2160
6	6L	6R	1	14	3	B	29	10.0	8.1	-1.9	1160
7	2L	2R	1	14	3	B	37	8.1	6.2	-1.9	1480
8	2L	2R	0	14	3	B	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 280 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.67	1.17	1	1	1.17	2.67

